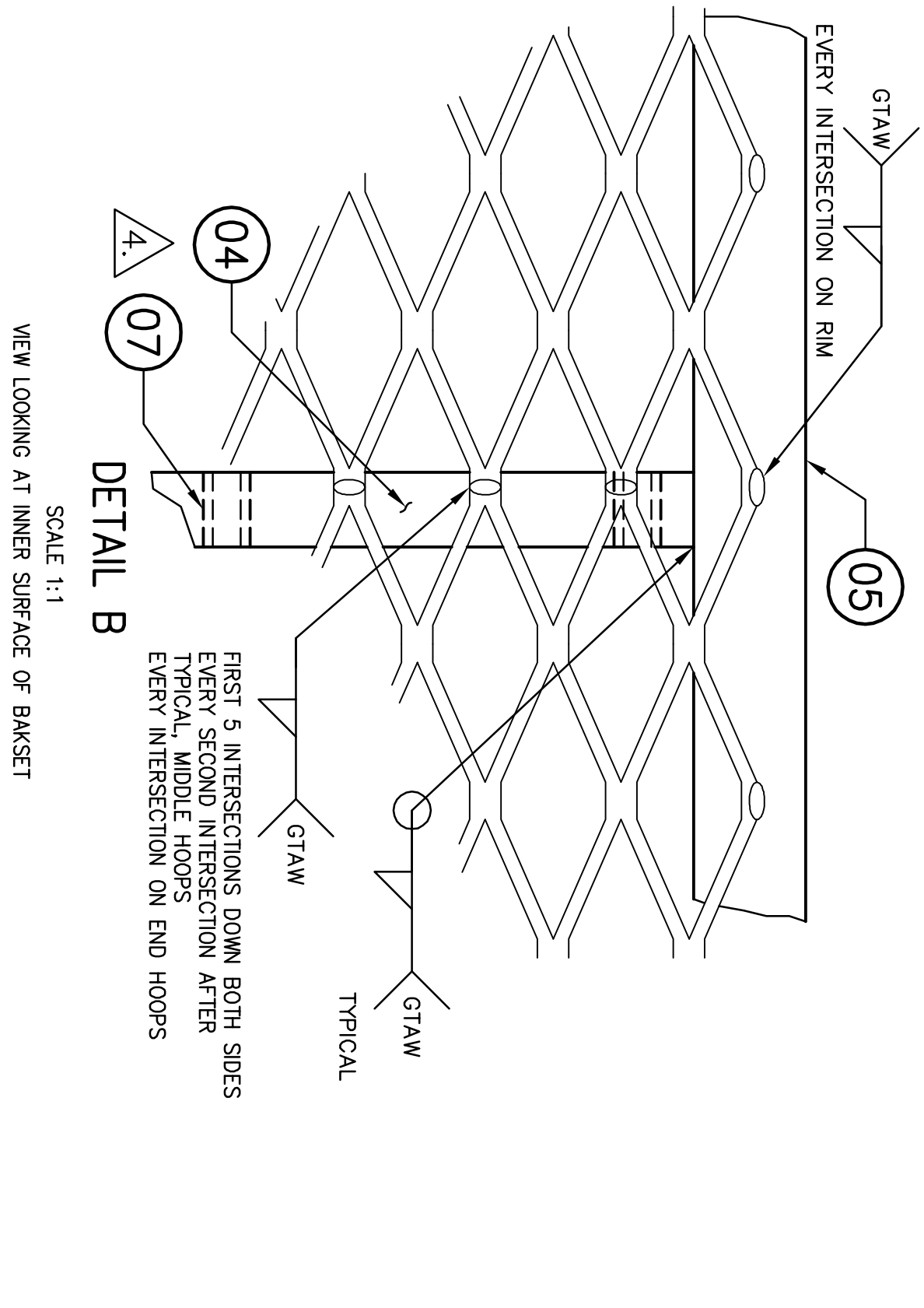
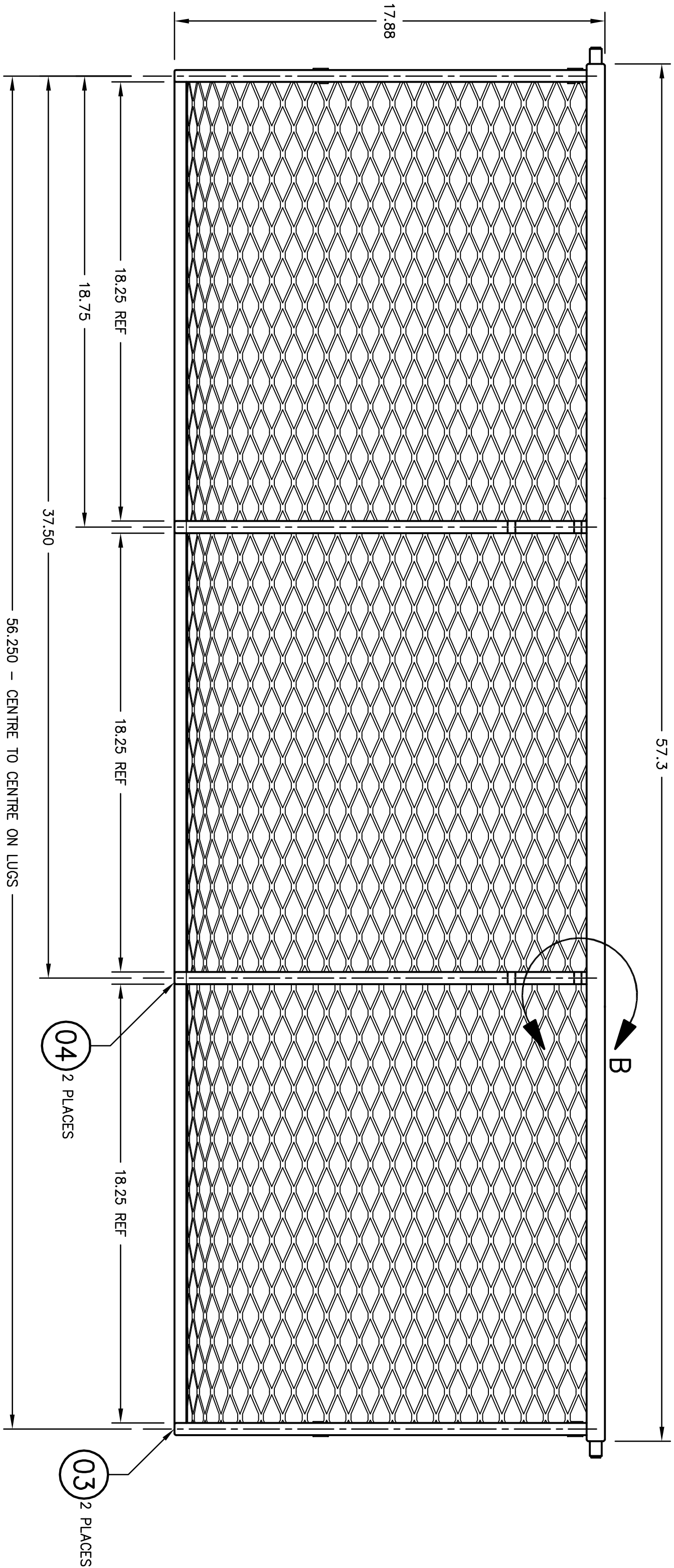
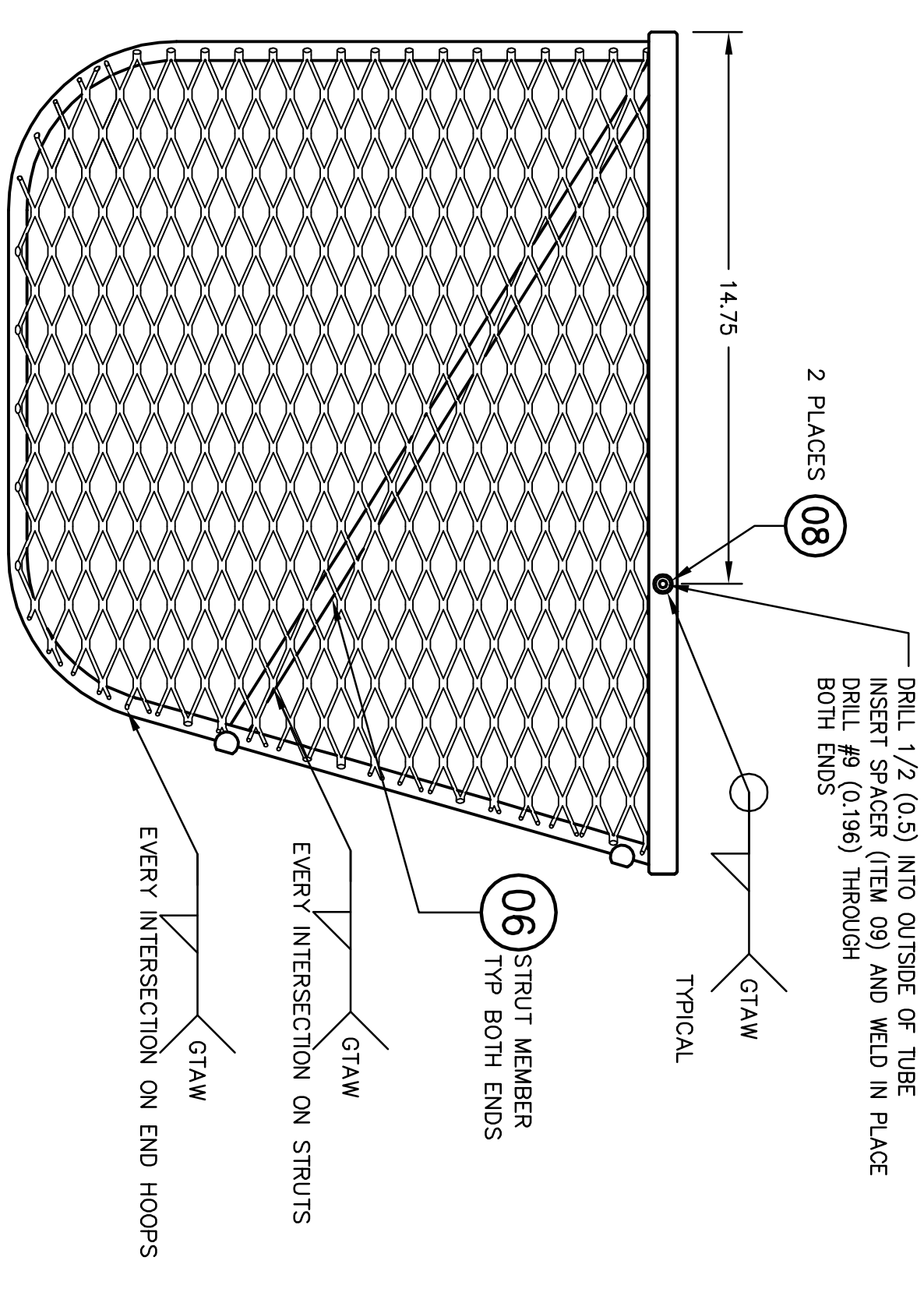


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
0	INITIAL ISSUE			
1	CHANGED HANDLE BRACKET CONFIGURATION, REMOVED ALTERNATE BASKET	B/C	28 JAN 10	
2	TITLE BLOCK UPDATED: WELDING ROD UPDATED: REFERENCE DIMS ADDED SPACER (08) MOVED	B/C	11/07/2014	



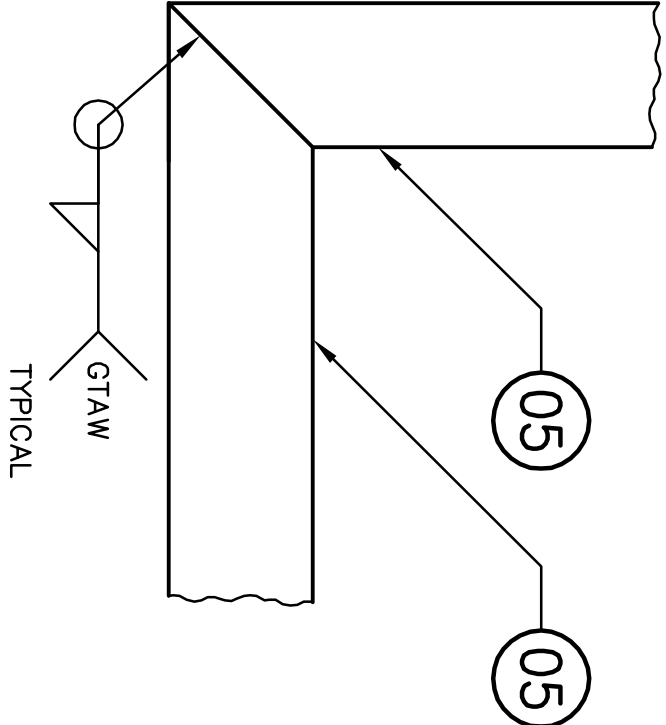
SCALE 1:1
VIEW LOOKING AT INNER SURFACE OF BASKET



01 BASKET BODY ASSEMBLY

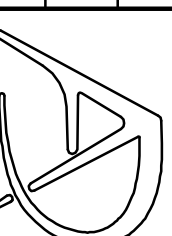
NOTES:

1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. PRIOR TO WELDING, DRILL #30 (0.129) VENT HOLES IN ASSEMBLY FOR VENTING OF WELD GASES. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS 2685C.
4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
4. INSTALL ITEM 7 (BASKET HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84262 BEFORE WELDING HOOPS TO RIM.
5. FINISH: THOROUGHLY CLEAN AND POWDER COAT BASKET ASSEMBLY.



DETAIL A

SCALE 1:1

A/R	3/4-16F 09 IMESH	STEEL	COMMERCIAL			
2	49215-01 08 SPACER					
1	84262-01 07 HANDLE BRACKET ASSEMBLY	4130 STEEL COND N.	MIL-T-6736	1/2 X 0.035 SQR TUBE		
A/R	-- 06 SQUARE TUBE	4130 STEEL COND N.	MIL-T-6736	3/4 X 0.035 SQR TUBE		
A/R	-- 05 SQUARE TUBE					
2	76421-01 04 HOOP					
2	76422-01 03 ATTACHMENT HOOP					
	02					
	7/611-01 01 BASKET BODY ASSEMBLY					
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
APPROVALS				DATE		
DRAWN: JEFF CLARKE		19 FEB 08				
CHECKED: E. BURGIN						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: ANGLES ±1/2° X.XXX ±0.010 X.XX ±0.03 X.X ±0.1				EUROCOPTER AS350 & AS355 SERIES QUICK RELEASE CARGO BASKET BASKET BODY ASSEMBLY (SHORT)		
SCALE 1 : 4				DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1				A1	77611	2
				AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 804.483.2376 www.aerodesign.ca		

AERO DESIGN LTD.
9868A MALASPINA ROAD
POWELL RIVER, B.C. CANADA, V8A 0G3
TEL: 804.483.2376
www.aerodesign.ca